

# PATENT SPECIFICATION

1,165,061



DRAWINGS ATTACHED

1,165,061

Date of filing Complete Specification: 29 Dec., 1967.

Date of Application (No. 22/67): 2 Jan., 1967.

Complete Specification Published: 24 Sept., 1969.

Index at acceptance:—F2 Q (31BX, 35A, 36)

International Classification:—F 16 g 13/14

## COMPLETE SPECIFICATION

### Conveyor Chain Link

I, ALFRED FREEMAN, a British Subject, of Talbot Works, Talbot Road, Wellingborough, Northamptonshire, do hereby declare the invention, for which I pray that a patent may be granted to me, and the method by which it is to be performed, to be particularly described in and by the following statement:—

The forms of links used as components of chains are many and various. Where the chains are used in conveyors and are subject to heavy stresses and strains, as for example in the case of overhead conveyor chains from which loads are slung, there is a premium on the tensile strength of the chain and the links are usually of a robust metal construction and firmly closed, e.g. by welding, to inhibit the loops opening under working strains.

This, however, involves complication and time in fabrication and assembly of the chain, and it is an object of the present invention to prescribe a form of conveyor chain link which can be assembled quickly in a link chain, or equally quickly detached therefrom, without loss of tensile strength in the chain — indeed, possibly with some increase in this strength. Such facility for replacement of the link can, moreover, be used to cater for quick substitution of different forms of, say, work carriers, permanently attached to links in the chain, varying the number of such work carriers in a particular length of chain, and so on.

The link devised to these ends in accordance with this invention comprises a boss, a length of hard rod-form springy material secured to and extending as an arm from each of two opposite sides of said boss and turned back at its free end to provide a U-form hook, and a tie piece threaded on the U of each hook to hold limbs of the same under compression towards each other.

Advantageously the two arms are made as a single length of tempered steel rod which is passed through said boss and is turned back at its ends to form the hooks. Thus a link, separated from a chain of links, will have its

[Price 4s. 6d.]

end hooks open and a tie piece, such as an apertured plate, threaded loosely on each of the two arms. It can quickly be connected between two adjacent closed but separate links of a chain by hooking one of its open loops round the end loop of one of these adjacent links, compressing the open loop by powerful grippers, or in a press tool, slipping the free aperture of the tie piece or plate on to the free end of the rod, and relaxing the tool pressure. The spring bias of the parts of the end "eye" which has just been defined will then provide a closed system of forces and the hook will be under compression and be resistant to reopening on any subsequent pull or other stress on the chain at this part.

Repetition of the procedure between the other end of the link and the other adjacent end link of the chain completes the insertion of the new link. The link can be removed in a similarly facile fashion.

As will be appreciated, there is a portion of each link which is left open at one side of the boss, i.e. the gap between the free ends of the hooks. When in cases where a very heavy strain is placed on the chain, for example when heavy loads are transported, or a very long chain has to be pulled, there may be a tendency to deform and open up individual links. To combat any tendency of this sort, in accordance with a further feature of the invention the link may additionally include an auxiliary member which is detachably engaged by said tie plates so as to bridge the gap between the free ends of said hooks and resist opening of this gap under the strain of a pull on the end hooks of the link.

This auxiliary member may, in the particular link described above, be an interrupted loop of tempered steel rod which is arranged in juxtaposition with the main hook arms but with the interruption therein at the opposite side of the boss to the gap between the free ends of the main hook arms, and in which each of the tie pieces or plates is apertured

50

55

60

65

70

75

80

85

90

to thread over juxtaposed limbs of the main arms and the auxiliary bridging member.

The novel link constructions can be applied to various forms of conveyor chain, for example to simple chains. They are, however, particularly suitable as applied to conveyor chains from which load carriers depend directly.

Thus, for instance, in some cases certain of the links may have depending rods, hooks, or other devices supporting trays or other work holders. These depending devices may be permanently or detachably secured to the links concerned, e.g. be welded to the bosses.

The links constructed in accordance with this invention are also applicable with success on conveyor chains of the type having wheel sets running along a trackway of the system. In cases of this sort, the boss referred to above may be formed to provide, or carry, the wheel axles.

Two forms of chain link in accordance with the invention are illustrated in the accompanying drawings, in which:

Figure 1 is a perspective illustration of a first form of link,

Figure 2 is a similar illustration of a second form,

Figure 3 is a side elevation, partly in section of links of the form shown in Figure 2, incorporated in a conveyor, and

Figure 4 is a transverse cross section through the arrangement illustrated in Figure 3.

The link illustrated in Figure 1 comprises a boss 1 in the form of a solid cylindrical piece of steel which is substantially diametrically drilled and has a length of spring tempered steel rod which is passed through the drilling so as to present two arms 2 and 3 extending symmetrically from opposite sides of the boss. Each of the arms 2 and 3 is cranked adjacent the boss 1 and has its end doubled back to form a hook 4 and 5 respectively, of U-shape. The axis of the hooks 4 and 5 runs centrally through the boss 1 so that the pull of the link, when incorporated in a chain, will be centralised in the boss.

Threaded on each of these hooks is a rectangular plate 6, also of tempered steel, which is furnished with two spaced apertures 7 and 8 of a diameter slightly in excess of the rod diameter. One of these apertures (7) is initially threaded on the rod and is loosely slidable along the latter. To close the U hook concerned, so as to form an "eye" for the purpose described above, it is compressed by a pair of powerful grippers and the plate 6 manipulated so that the aperture 8 therein can be engaged over the free end of hook 4 or 5 concerned, as illustrated in the assembled condition of both hooks seen in Figure 1. Conveniently a groove may be provided around the face ends of hooks 4 and 5 to receive and locate the defining rim of apertures 8.

Release of the pressure of the grippers al-

lows the spring action of the steel arm to reassert itself, whereby a compressive stress is applied to the now-closed hook or "eye" in each case.

This closure of the hook is, of course, effected after it has been hooked into the end eye of an adjacent link, and a similar process is repeated when the other end of the link is similarly engaged with the next adjacent link.

The link illustrated in Figure 1 is particularly intended for use in a conveyor chain which runs in a trunking system. For this reason the boss 1 is provided with two pintles, one of which is seen at 9, which may conveniently be turned from the original cylindrical piece from which the boss 1 is formed. The pintles 9 each loosely receive a guide wheel 10, for example of nylon, which can be trapped axially by a spring clip 11.

The link illustrated in Figures 2, 3 and 4 fulfils a similar purpose to that of Figure 1 and embodies the basic features of the latter. It is, however, provided with an auxiliary bridging member 12 to combat any tendency to stretching or distortion of the link of Figure 1 when under severe strain. It will be noted that the parts of the link in Figures 2 to 4 which have their counterpart in the link of Figure 1 are identified by the same reference numerals as in the latter.

The bridging member 12 is made from a length of the same tempered spring steel rod as the arms 2 and 3, but it will be observed that it is separate from the arms 2 and 3 and from boss 1. This rod length 12 is of interrupted loop form and its ends constitute hooks 13 and 14 which snugly embrace hooks 2 and 3, as seen in Figure 2.

In this case the tie plates 15 are modified since they now function to apply compressive stress to the end hooks 13 and 14 of member 12. Consequently they are made somewhat longer than was the case for plates 6, and the separate apertures 7 and 8 in the latter are replaced by a longitudinal slot 16.

This enables the link to be quickly broken, e.g. for removal from the chain, despite the added presence of member 12 in the link. Similarly it allows for assembly in a chain. In the performance of the latter manoeuvre, for example, the hook 2, with plate 15 threaded thereon, is hooked into the loop of the adjoining link. The bridging member 12 is then pushed through the slot 16 of this plate 15 from the opposite side of the boss 1 and twisted until the hook 13 thereof is in register with and embracing hook 2 and, in consequence, the end eye of the adjoining link. The double-ply hook 2, 13 is then compressed and the plate 15 knocked back to engage completely round it. The compression tool is then relaxed and this end of the link is now set up.

To close the other end of the double-link, the plate 15 dedicated to this end is simply slipped over the two-ply end 3, 14 and

70

75

80

85

90

95

100

105

110

115

120

125

130

knocked in towards the boss 1. Thus we have a link which, when assembled in a chain and subject to axial pull at its ends will form a closed system of forces which will further resist opening up or distortion of the link.

5 Figures 3 and 4 illustrate the link of Figure 2 assembled in a conveyor chain. It will be observed that the conveyor system comprises external square trunking 17 in which run the wheels 10 of the successive links in the chain. It will also be observed that each link is orientated through 90° relatively to the preceding link in known fashion. Further, the trunking 17 is provided with a longitudinal slot 18 at its lower side, this to allow the passage of depending stems which may be provided on individual links of the chain for the suspension of work or goods carriers, depending on the environment in which the conveyor is to be used.

10

15

20

25

30

35

**WHAT I CLAIM IS :—**

1. A chain link comprising a boss, a length of hard rod-form springy material secured to and extending as an arm from each of two opposite sides of said boss and turned back at its free end to provide a U-form hook, and a tie piece threaded on the U of each hook to hold the limbs of the same under compression towards each other.
2. A chain link according to Claim 1, in which the two arms are made as a single length of tempered steel rod which is passed through said boss and is turned back at its ends to form the hooks.
3. A chain link according to Claim 1 or

2, in which the arms are each cranked adjacent said boss.

4. A chain link according to any of Claims 1 to 3, in which each tie piece is an apertured plate of rigid material.

40

5. A chain link according to any of Claims 1 to 4, further including an auxiliary member which is detachably engaged by said tie pieces and is arranged to bridge the gap between the free ends of said hooks and resist opening of this gap under the strain of a pull on the end hooks of the link.

45

6. A chain link according to Claim 5, in which the auxiliary bridging member is an interrupted loop of tempered steel rod which is arranged in juxtaposition with the main hook arms but with the interruption therein at the opposite side of the boss to the gap between the free ends of the main hook arms, and in which each of the pieces is apertured to thread over juxtaposed limbs of the main arms and the auxiliary bridging member.

50

7. A chain link according to any of Claims 1 to 6 in which the boss has end pintles rotatably receiving bogie wheels.

60

8. A conveyor chain link substantially as hereinbefore described with reference to Figure 1 of the accompanying drawings.

9. A conveyor chain link substantially as hereinbefore described with reference to Figures 2 to 4 of the accompanying drawings.

65

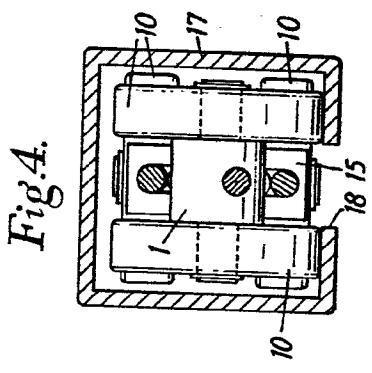
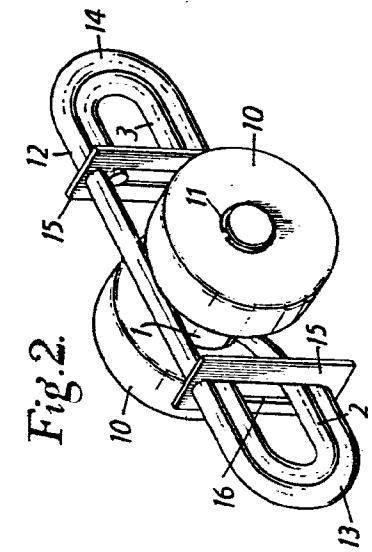
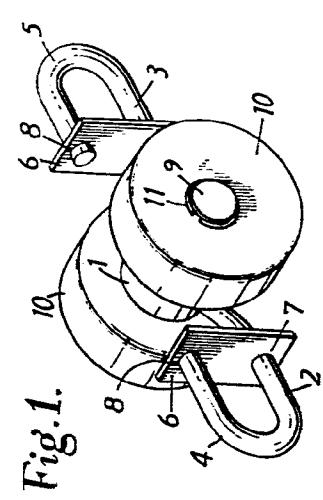
E. N. LEWIS & TAYLOR,  
Chartered Patent Agents,  
144 New Walk,  
Leicester, LEI 7JA.  
Agents for the Applicant.

Printed for Her Majesty's Stationery Office by the Courier Press, Leamington Spa, 1969.  
Published by the Patent Office, 25 Southampton Buildings, London, W.C.2, from which  
copies may be obtained.

1165061

## COMPLETE SPECIFICATION

1 SHEET

*This drawing is a reproduction of  
the Original on a reduced scale**Fig.3.*